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## Solutions for Heavy Oil Upgrading

#### **Key Issues in Oil Refining**

Chiyoda is continuously monitoring energy trends and worldwide environmental considerations in order to provide optimum solutions for the oil refining business. Chiyoda's aim in solving these issues is to increase refinery values and margins and enhance long term business security.

**Growing Demand for Development** of High Sulfur Heavy Crude and **Non-conventional Oil** 

**More Demand for Lighter Distillate Products**  **Stringent Environmental Requirements / Regulations** 

#### **Chiyoda's Solution**

Master planning and feasibility studies to provide optimized solutions for grass root refineries, expansion, revamping and petrochemical integration by utilizing fit-for-purpose technologies.

Chiyoda's own technology Under development by Kobe Steel, Ltd. & Chiyoda

#### **Heavy Oil Upgrading**

- **◆Ultimate Hydrocracker by KOBELCO SPH**
- ◆Residual Oil Conversion by **EUREKA**
- **◆Bottomless Refinery by EUREKA** +Gasification
- ◆Synthetic Crude Production by CDMax
- ◆Hydrogen Management

#### **Technologies for Environmental Issues**

- **◆**Carbon Lifecycle Engineering
- ◆Ultra-deep Desulfurization by Hybrid Titania Catalyst
- ◆Flue Gas Desulfurization by CT-121/CASOX
- **◆**Water Management





"Using Our Most Advanced Technologies for Your Future"

# Chiyoda for **Refinery Projects**

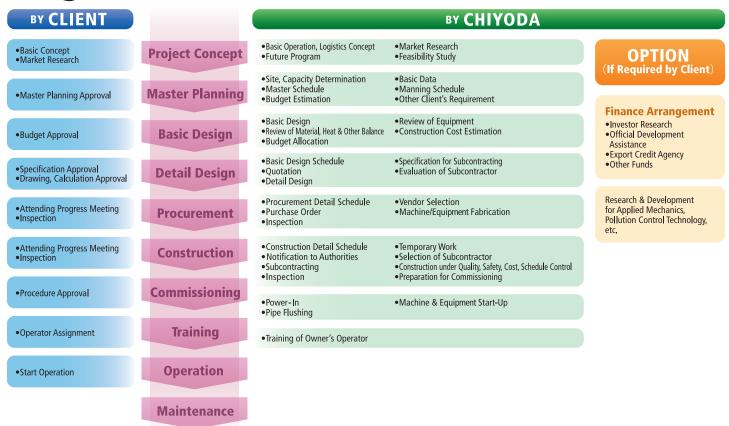




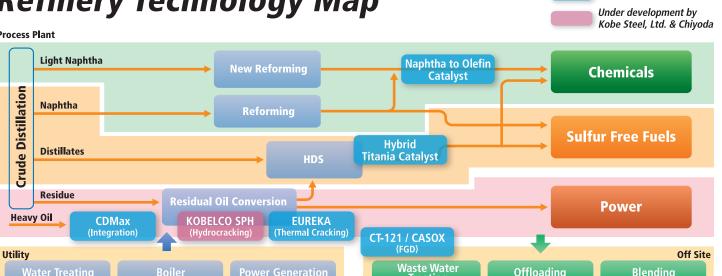
#### Chiyoda's Services

Chiyoda provides a wide range of services from the planning phase all the way through to EPC, O&M, expansion, revamping etc., with high standards in health, safety and environment awareness, based on our extensive experience, and our knowledge of project life cycle engineering.

#### Range of Services

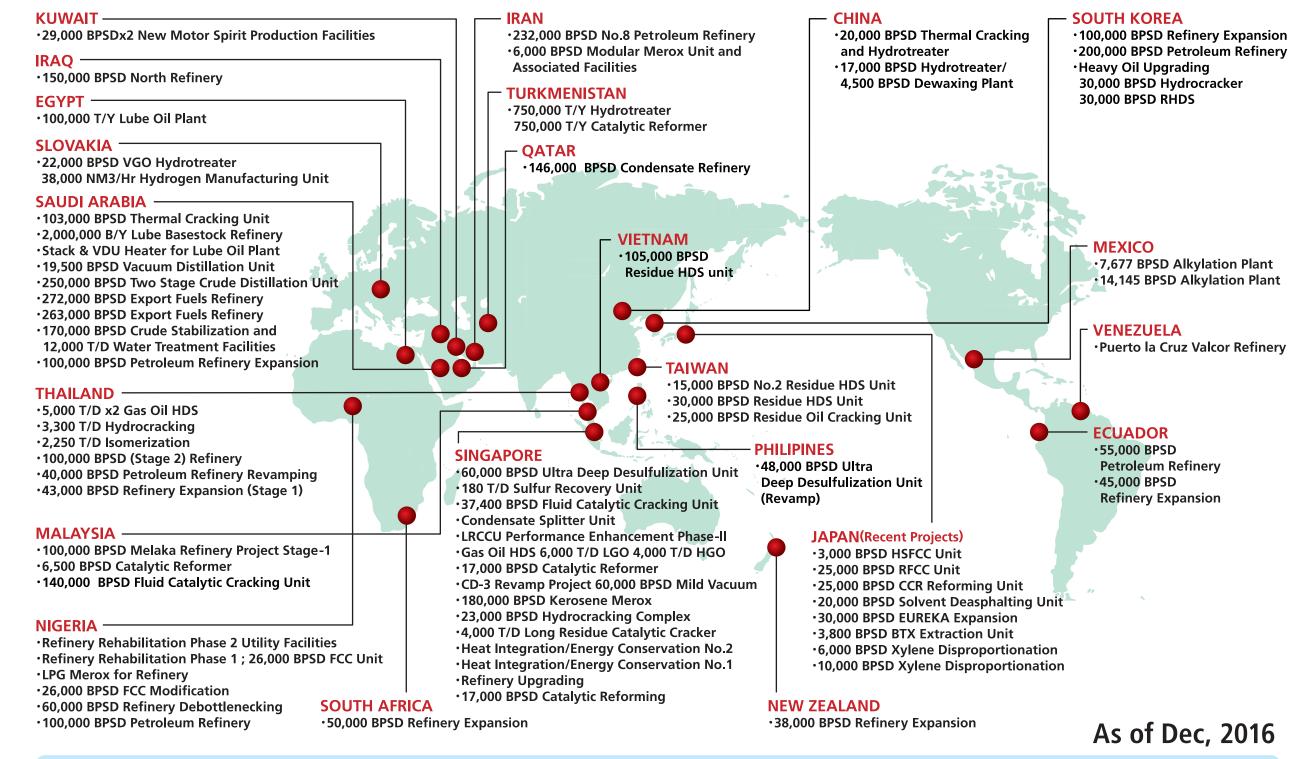


## Refinery Technology Map



Chiyoda's own technology

## Chiyoda's Refinery Experiences Worldwide



#### Major Evnerience in Refining

◆Crude Distillation Unit 75 ◆Hydrocracking Unit 11 ◆Catalytic Reforming	Unit 60
◆Residue Hydrodesulfurization Unit 23 ◆VGO Hydrodesulfurization Unit 23 ◆Para-Xylene Unit	13
◆Residue Thermal Cracking Unit 16 ◆Gasoline Selective Desulfurization Unit 7 ◆Light Paraffin to BTX	( Unit 4
◆RFCC/FCC 25 ◆Extra-Deep Gas Oil Hydrodesulfurization Unit 21 ◆Hydrogen Manufact	uring Unit 51







